

A salt-derived solid electrolyte interphase by electroreduction of water-in-salt electrolyte for uniform lithium deposition

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- The concept of salt-derived solid electrolyte interphase is proposed
- This film is rich in inorganic components mainly Li_2CO_3 and LiF
- This film greatly reduces the overpotential and facilitates fast Li^+ transport
- High coulombic efficiency and uniform spherical Li deposition are achieved
- This work emphasizes the functions of salt decompositions on protection of Li

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Keywords:

Water-in-salt
solid electrolyte interphase
dendrite-free Li anode
electroreduction
space charge

Notorious growth of dendritic lithium with low coulombic efficiency causes safety and stability issues, which hinder practical applications. To control the lithium deposition so that one has a dendrite-free lithium metal anode with high coulombic efficiency is highly desirable but challenging. Here, this work reports a copper substrate covered by a salt-derived solid electrolyte interphase that produced by electroreduction of a highly concentrated water-in-salt electrolyte to realize stable lithium deposition quite distinct from the resistive layer comprised principally of solvent-derived organic species such as lithium alkyl carbonates that produced in conventional dilute electrolyte, this salt-derived solid electrolyte interphase is rich in inorganic components mainly Li_2CO_3 and LiF , which effectively reduce the overpotential and facilitate fast Li^+ transport. In addition, a small number of reduced fluorine organic anions - F^- stabilize the space charge to give a uniform distribution of Li^+ . Such a solid electrolyte interphase on the copper substrate is able to modulate the lithium plating/stripping to produce uniform spherical lithium deposition with no dendrites, and a high coulombic efficiency $\approx 100\%$ is achieved. This work provides a unique strategy to enlarge the functions of the lithium salt decompositions on the protection of lithium metal anodes.

1. Introduction

Lithium-ion batteries (LIBs) have achieved great success for use in portable devices and electric vehicles, but are unable to meet the currently ever-increasing demands of energy density [1]. The fact that the Li metal, with a specific capacity of an order of magnitude greater than that of the state-of-the-art Li anode, has attracted great interest in

achieving rechargeable batteries with a higher energy density [2]. However, there is still a long way to go before the practical application of Li metal due to its poor safety, low coulombic efficiency [3] and short lifespan, its parasitic reactions with liquid electrolytes, and unstable and uncontrollable dendritic electrodeposition [4].

Such unsolved issues are associated with the high activity of Li metal [5]. Li metal, which has the most negative electrochemical potential

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– vs a standard hydrogen electrode, can react spontaneously with all polar aprotic solvents. When fresh metal is exposed to the electrolyte, an electrically insulating but ionically conducting solid electrolyte interphase (SEI) is

interfacial electrochemical process on the electrode surface. Recently, the emerged concept of water-in-salt electrolyte has been used to expand the electrochemical window of salts. At room temperature, the maximum solubility of universal lithium salt in water is about 1 M. At concentrations of lithium above 1 M, the reduction potential of Li^+ is altered by its interaction with H_2O . Aggregates such as $\text{Li}_x\text{H}_y\text{O}_z$ become unstable below 1 V vs Li^+/Li , which is higher than the reduction potentials of 1 V for isolated Li^+ and 0 V for hydrogen both vs Li^+/Li in such an electrolyte, a dense SEI dominated with Li_2CO_3 is formed as a result of reduction of the Li^+ by the Li^+ solvation sheath, which prevents further sub-reactions.

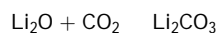
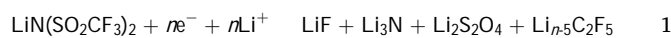
Following this concept, we reported an electroreduction route to construct an artificial inorganic-rich SEI derived from reduced salt anions on Cu substrate (Fig. 1) in a typical three-electrode cell (Fig. 1), a Cu foil as the working electrode was immersed in the water-in-salt electrolyte, and cyclic voltammetry scans were then performed in the range 1 V vs Li^+/Li with a scan rate of 1 mV s⁻¹ for 100 cycles. The experimental details are available in Materials and Methods.

After pre-processing, the Cu foil was covered by a dense interphase with a large number of nanoparticles (Fig. 2a and b). More importantly, the cross-view image of the Cu with the SEI showed that a thin SEI composed of nanoparticles covered on Cu surface (Figs. 2b-c), which were composed of Li_2CO_3 and Li_2SO_4 elements (Figs. 2d-f). A transmission electron microscopy image clearly showed that the Cu substrate was decorated by nanoparticles of few to tens of nanometers size (Fig. 2c and Fig. 2g). High-resolution images of the SEI showed the crystal lattice of the nanoparticles, corresponding to inorganic products Li_2CO_3 and Li_2SO_4 (Fig. 2d). Energy-dispersive X-ray spectroscopy analysis also demonstrated that C , O , and S were evenly distributed on the Cu substrate (Fig. 2e-i). To probe the chemical composition of the SEI on the Cu substrate, X-ray photoelectron spectroscopy was carried out on the surface of bare Cu using Cu half cells in 1 M LiClO_4 electrolytes after 100 cycles was also characterized by the strong signal detected in the 1s spectrum between 285 and 295 eV can be assigned to C or C_xO_y species (Fig. 2a). The peaks detected at 1.5, 1.7, 1.9 and 2.1 eV corresponded to Li , O , S and F (Fig. 2b), respectively. The inorganic species Li_2CO_3 , Li_2SO_4 , LiF and Li_3N accounts for 80% but 10% for the organic species according to the peak area. In contrast, the solvent-derived solid electrolyte interphase on bare Cu is principally composed of organic species. Almost 100% of the 1s spectrum (Fig. 2c), inorganic species Li , O and S in accounts for 90% based on the peak area (Fig. 2c). The detected signals of C were mainly from two species: a few fluorine organic anions C_xF_y at ≈ 1.5 eV originating from partially reduced

fragments, and dominant C at ≈ 2.8 eV. In addition, the proportion of Li in the SEI on bare Cu accounts more than the solvent-derived SEI on bare Cu based on the ratio of peak area. Here, Li_2CO_3 , Li_2SO_4 , and LiF are considered as the main species in the SEI. As the Table 1 shows, the ratio of inorganic species in the salt-derived SEI is far greater than that in the solvent-derived SEI. Therefore, we conclude that the SEI on Cu is rich in inorganic components mainly Li_2CO_3 and Li_2SO_4 than the solvent-derived SEI. As previous reports, on one hand, Li_2CO_3 is a good electrical insulator ($\approx 10^{-14}$ cm⁻¹) to prevent electrons from crossing the SEI. On the other hand, Li_2CO_3 has been demonstrated to greatly suppress dendritic Li growth due to its high surface diffusivity for Li^+ . One of the inorganic products was a decomposition product of residual salts caused by γ -ray radiation (Fig. 2). Therefore, the SEI is principally composed of inorganic Li_2CO_3 and Li_2SO_4 species, accompanied by a small amount of organic C_xF_y . The chemical composition of the SEI was also investigated using time-of-flight secondary ion mass spectrometry (ToF-SIMS) in both negative and positive modes. Several negative species were detected (Fig. 2e), including Li^- ($m/e=1$), CO_2^- ($m/e=44$), SO_4^- ($m/e=96$) and LiSO_4^- ($m/e=117$). In particular, the signal from Li^- species was much stronger than from other species, which illustrated the high content of lithium in the SEI. The positive mode of ToF-SIMS was also measured under the same conditions and a positive cluster species Li^+ ($m/e=7$) was observed (Fig. 2f). To estimate the thickness of the SEI, we conducted Li^+ sputtering to obtain a depth profile (Fig. 2g). As the sputtering time increased, the signal of the detected species all went down. Even that Li^+ represented the components of the SEI, their declining trend suggested that the average thickness of the SEI was ≈ 1 nm ($t=1$ s and sputtering rate = 0.1 nm s⁻¹).

The electrochemical pre-processing was performed under air atmosphere to exclude the interference of gases like O_2 , we performed control experiments under an Ar atmosphere. Similar to the results under air, a series of inorganic products, such as Li_2CO_3 , Li_2SO_4 , LiF , Li_3N , $\text{Li}_2\text{S}_2\text{O}_4$, were generated (Fig. 2), the main difference being the absence of Li_2CO_3 under Ar atmosphere. Surface-enhanced Raman spectra for the SEI also confirmed that the Li_2CO_3 generated was associated with Li_2CO_3 . Meanwhile, active species in Raman spectra, such as Li_2CO_3 centered near 1370 cm⁻¹ and Li_2SO_4 at 1100 cm⁻¹ were detected. This result is consistent with the results. Detailed analyses are given in the supporting information.

Combining the above results and analyses, the SEI on the Cu substrate was generated by the electrochemical pre-processing and consisted of reductive decomposition products of the $\text{LiN}(\text{SO}_2\text{CF}_3)_2$. Whether annealed under Ar or air atmospheres, the main reduced products of $\text{LiN}(\text{SO}_2\text{CF}_3)_2$ are LiF and $\text{Li}_x\text{C}_y\text{F}_z$, accompanied by a small amount of C_xF_y . The formation mechanisms of the SEI are as follows:



The SEI on Cu obtained by electrochemical processing is distinct from the conventional SEI formed in a non-aqueous electrolyte (Fig. 1). The conventional passivated SEI is principally composed of solvent-derived organic species like Li_2CO_3 . Li^+ move sluggishly through the organic species by pore diffusion, which produces a low ionic conductivity and an uneven charge distribution. The non-uniform Li^+ flux and local high concentrations of Li^+ accelerate the growth of Li dendrites and consumption of the electrolyte. Rather than a highly resistive layer, this new SEI is largely inorganic mainly Li_2CO_3 and Li_2SO_4 with a small number of fluorine organic anions C_xF_y .



Fig. 1. Schematics of the Li plating behavior on different substrates.

provide superior ionic conductivity and fast i^+ diffusion, the abundance of i^- , with a high surface energy, produces a small interfacial resistance and uniform spatial distribution of i^+ , also suppressing dendritic i^- growth. In addition, the i^- species inhibit space charge accumulation, which induces a homogeneous i^+ distribution and facilitates homogeneous i^- deposition [1]. As the plating process proceeds, the i^- film facilitates the fast and uniform deposition of spherical i^- particles, resulting in a stable cycling performance. The i^- plating behavior on the Cu substrate with the i^- film was evaluated in a coin cell. Bare Cu substrate was the controlled es

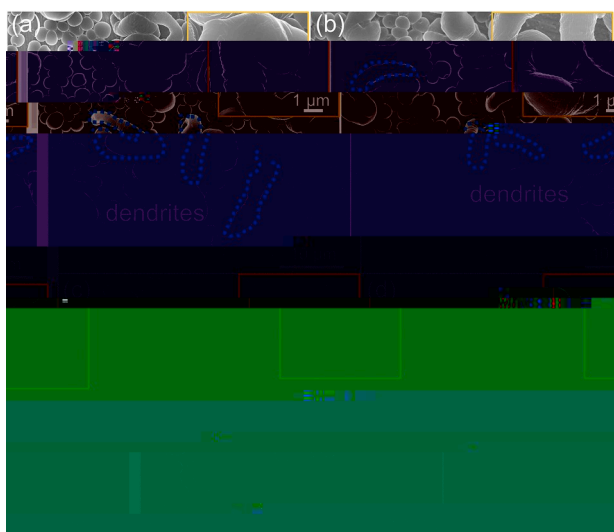


Fig. 4. Morphologies of the 1st Cu nuclei on bare Cu substrate and the Cu substrate with 1 nm SDSEI. (a) SEM images of Cu nuclei on the bare Cu substrate at 1 mA cm⁻² and (b) 10 mA cm⁻². (c) SEM images of Cu nuclei on the Cu substrate with the 1 nm SDSEI at 1 mA cm⁻² and (d) 10 mA cm⁻². The insets are high-magnification images of the Cu nuclei.

rised to a relatively stable voltage plateau at -0.28 mV vs i⁺, which was the mass-transfer-controlled overpotential. The nucleation overpotential is defined as the difference between the minimum voltage and the later stable mass-transfer-controlled overpotential, which was 1 mV for a bare Cu substrate. In contrast, the curve of the Cu substrate with the 1 nm SDSEI had a much smaller voltage minimum of -0.12 mV vs i⁺ at the nucleation stage, with a nucleation overpotential of only 0.16 mV. The mass-transfer overpotential depends on the applied current density and the migration properties of the i⁺. At the same current density of 10 mA cm⁻², the Cu substrate with the 1 nm SDSEI had a smaller mass-transfer overpotential of 0.16 mV compared to 0.28 mV for bare Cu. The lower mass-transfer controlled overpotential indicated that the 1 nm SDSEI effectively improved Cu electrodeposition kinetics. Electrochemical impedance spectroscopy analysis of

the cells was conducted to illustrate the kinetic behavior of the anodes. Fig. 5(b) shows Nyquist plots had a semicircle in high frequency region, which was ascribed to i⁺ migration through the 1 nm SDSEI on the electrode surface. If the average thickness of the 1 nm SDSEI is about 1 nm, a high i⁺ conductivity of 1 × 10⁻¹⁰ cm⁻¹ is achieved by the 1 nm SDSEI, around two times higher than bare Cu (0.5 × 10⁻¹⁰ cm⁻¹). The good conductivity of i⁺ migration through the 1 nm SDSEI contributes to a fast i⁺ transport kinetics.

To further investigate the reliability of the Cu substrate with the 1 nm SDSEI, the cycle life of Cu plating stripping was analyzed in Li-ion cells with 1 mA h cm⁻² of pre-deposited Cu. The cut-off voltage of recharge was fixed at 1.0 V vs i⁺. The electrochemical performance of different thicknesses of SDSEI on Cu substrate was evaluated in Fig. 5(c). As the increasing number of pretreatment, the thickness of the SDSEI finally reach to a maximum ≈1 nm when the SDSEI is too thick to transport electrons. In accordance with the thickness of the SDSEI, the initial efficiency was increased from 60% to 90%. Higher than the bare Cu, the efficiency for the Cu substrate with the 1 nm SDSEI quickly increased to 90% after several cycles and remained stable for 100 cycles. The high efficiency can be attributed to the 1 nm SDSEI which effectively reduces side reactions between the deposited Cu and the electrolyte. After increasing the current density to 10 mA cm⁻² (Fig. 5(a)), the initial efficiency of the Cu substrate with the 1 nm SDSEI exhibited 90%, which exceeded the Cu substrate. And then the efficiency increased to a high average efficiency over 100 cycles without failure, even at a high current density of 10 mA cm⁻² (Fig. 5(b)), the Cu plating stripping was stable without fluctuation. However, cells with the bare Cu substrate showed a rapid loss of performance after 10 cycles at 10 mA cm⁻² and 100 cycles at 1 mA cm⁻². To observe the Cu deposition morphologies, we disassembled the Li-ion cells after 100 cycles. A large number of Cu dendrites with sharp tips had formed at different current densities (Fig. 5(d) and (e)) or irregular and random Cu growth, increased contact area with the non-aqueous electrolyte further consumed active Cu metal and electrolyte, producing a low efficiency. As a comparison, the plated Cu with 1 nm SDSEI became larger and thicker while maintaining the spherical morphology of the Cu even after plating stripping cycles (Fig. 5(f) and (g)). These different results confirm that the 1 nm SDSEI produces uniform Cu deposition without Cu dendrites.

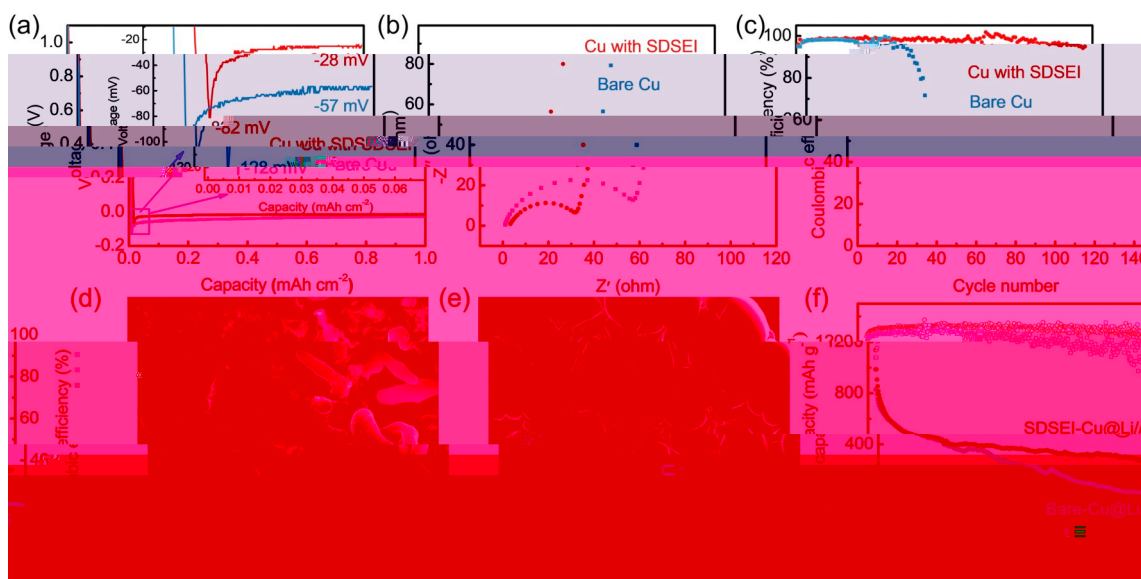


Fig. 5. Electrochemical performance of Li-ion cells. (a) Voltage-time curves after the 1st Cu nucleation at 1 mA cm⁻². (b) Nyquist plots of Li-ion cells after the 1st cycle of Cu deposited on bare Cu substrate and the Cu substrate with the 1 nm SDSEI at 10 mA cm⁻². (c) The cells were tested with a fixed areal capacity of 1 mA h cm⁻². (d) SEM image of the Cu morphology on the bare Cu substrate and (e) the Cu substrate with the 1 nm SDSEI. (f) Electrochemical performance of SDSEI-Cu@Li/Li and Bare-Cu@Li/Li cells.

i- full cells were assembled to verify the advantages of the above strategy for practical use with mAh cm^{-2} of pre-deposited Ni i-cells based on the Cu substrate with the Ni and the bare Cu substrate are denoted as Cu-Ni and Cu, respectively. The Cu-Ni cell exhibited a CV about 1 in the first cycles. However, beyond 10 cycles, it quickly dropped to 0.5, accompanied by a fast